

SF.

6695



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RBW1205G00132-3G-9
Job Sheet 178415

DAS
21
9-89



7-4

Part No: RBW1205G00132-3G-9

Job Qty: 1 ea 4

Part Name: Contents Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/31/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G-9 Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/7/18	0.00	0.00	Start Up Small Fab-3		MC
110	Small Fab	1 pcs		8/7/18	0.00	0.41	Small Fab-4		MC DAS
120	QC	1 pcs		8/7/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		8/7/18	0.00	0.00	Packaging3-1		MC DAS 9-89
140	QC21-SA	1 Ea		8/7/18	0.00	0.00	QC21		21 9-89

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 2. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2200 sf (.22 ea)	90-Start up Operation	2068-161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	93	0

Part Specifications

Specifications could not be found.

Plex 7/27/18 2:08 PM dart.logan.david



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Container No: S101022



Part: RBW1205G00132-3G-9

Job No: 178415

Serial No/Batch: S101022

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 08/10/18

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15
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8		-9 CORRECTED ITEM -3 T/N WAS RBW109-351-08-115 IS RBW109-3501-08-115.	10/15/2013	CFS	RW
9	17-0122	-9 DELETED DIMS ARIAL SIZE 1/8, ARIAL SIZE 3/16, CH'D DIM WAS (.06) IS .06. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$, WAS $\pm .01$ IS $\pm .03$, ADDED ITEM 8 TUBING TO PLACARD.	6/19/2017	DPD	JAG

4X R.13

BLACK BACKGROUND W/
WHITE LINES & LETTERS

RBW1205G00132-3G			
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBWA353A04	QUICK DISCONNECT COUPLING PCM OIL FILLING	1
2	RBW1205G00231-3G	ADAPTER, M/R DAMPER OIL FILLING	1
3	RBW109-3501-08-115	ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE	1
4	RBW1205G00332-3G	HOSE, MGB OIL DRAINING	1
5	RBW7839-2G	HOSE, IGB AND TGB OIL DRAINING	1
6	RBWAFS482B	WRENCH, WHEEL BRAKE RESER COVER REM/INST	2
7	RBWST13045	TIRE INFLATOR GAUGE, NITROGEN	1
8	RBW1205G00132-3G-25	TUBING	1

5.00

6.25

.06

RBW1205G00132-3G		
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8	RBW1205G00132-3G-25	TUBING

DART
AEROSPACE

TITLE		HELICOPTER SERVICING KIT	
DWG NO.	RBW1205G00132-3G-9		REV 9
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT TREAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8		
FINISH	.XX $\pm$.03 ANGLES $\pm$ 1°		
SPEC	.X $\pm$.1 SURFACES = 125/✓		
DRAWN BY:	SMITH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:	RJC 07/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	AA 07/14/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	JL 07/19/2017	USED ON MODEL	
APPROVED:	JAG 07/20/2017	AGUSTA AW139	
SCALE	1:2	DATE	10/14/2013
		SHEET 2 OF 5	

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CONTENTS PLACARD